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Right hand thread for Bridgeport mill, left hand thread for Imports. If the nosepiece does not unscrew this means the threads of the nosepiece are bad You may never get it off without damaging the nosepiece and or quill. It can be very expensive to replace both nosepiece and quill. At this point most people live without the Collet screw and just put it back together With

the nosepiece removed
...

**Bridgeport ==> BOSS -
Chudov**

>1) Lower the quill. >
>2) Look for a hole in
the back of the quill.
> >3) rotate the
spindle so an Allen
socket lines up > with
the hole. > >4) Reach
in through the hole,
loosen the Allen
socket a partial >
turn, and reach
through that socket to
another behind it. >
>5) Unscrew both
fully, and draw out
(trying to not lose
them > inside the

quill. > >6) Replace
the front one (a dog
point Allen head
setscrew where > the
dog point acts as the
pin in the spindle.
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