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Right hand thread for Bridgeport mill, left
hand thread for Imports. If the nosepiece does
not unscrew this means the threads of the
nosepiece are bad You may never get it off
without damaging the nosepiece and or quill. It
can be very expensive to replace both nosepiece
and quill. At this point most people live
without the Collet screw and just put it back
together With the nosepiece removed ...

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Bridgeport Boss 5 Cnc Manual

This set of instructions works for Bridgeport Boss 3 -6
machines with only minor differences. The main difference
being that Boss 3-5 machines stepped in.001 increments
while the Boss 6 stepped in.0005 increments and the Boss
3-5 machines use an XDI board while the Boss 6 uses a
ZDI board. This makes no difference because the
installation of the BOB is identical in any case. I have
included ...

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>1) Lower the quill. > >2) Look for a hole in the back of the quill. > >3) rotate the spindle so an Allen socket lines up > with the hole. > >4) Reach in through the hole, loosen the Allen socket a partial > turn, and reach through that socket to another behind it. > >5) Unscrew both fully, and draw out (trying to not lose them > inside the quill. > >6) Replace the front one (a dog point Allen head setscrew where > the dog point acts as the pin in the spindle.

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