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comparison of capabilities of major reactor types. This approach helps students develop a strong intuitive sense for good design.

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Chemical Reaction Controls Figure 25.7 illustrates concentration gradients within a particle when chemical reaction controls. Since the progress of the reaction is unaffected by the presence of any ash layer, the rate is proportional to the available surface of unreacted core. Thus, based on unit surface of unreacted core,  $r_c$ , the rate of reaction

ChE 414  
Octave Levenspiel was a professor of the field Chemical engineering at Oregon State University. In this vast and evergreen field his major interests lied in Chemical Reaction Engineering which is one of the core subjects in Chemical Engineering. He published this book which is considered as a Bible for understanding major concepts of Chemical Reaction Engineering.

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