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Engine coolant must be engineered to inhibit corrosion of internal engine passages, and neutralize acids and other byproducts of combustion. And the coolant itself must have an extended service life. Combine all those requirements and you can begin to see that modern engine coolant is a robust but complicated fluid.

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A MerCruiser 350 Mag MPI service manual, termed repair manual is a guide on how to repair an outboard motor. The MerCruiser 350 5.7L Mag MPI service manual provides detailed step-by-step instructions to boat owners accompanied by photographs and simple-to-understand diagrams on how to take an inboard/sterndrive engine apart and then fix it with less or zero trouble.

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