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Recommended Lubricants. 47. Engine Oil Viscosity Chart. 49. Engine Assembly I (Disassembly) 50. External Parts Disassembly Steps. 50. Model 6BD1T Right Side View/Disassembly Steps. 51.

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The engine block and associated components for the USA market Isuzu G-series engines were locally produced under license by a GM engine casting and assembly plant in Flint, Michigan. In South America an overhead-cam version was adapted, and later developed into a 1599 cc version with a 75.7 mm stroke.

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