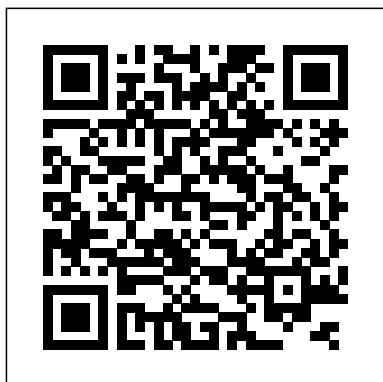


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The engine block and associated components for the USA market Isuzu G-series engines were locally produced under license by a GM engine casting and assembly plant in Flint, Michigan. In South America an overhead-cam version was adapted, and later developed into a 1599 cc version with a 75.7 mm stroke.

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Engine Repair-Kit (For Non-Turbocharged Engines) Diagram. 46.

Engine Repair Kit (For Turbocharged Engines) Diagram. 47. Recommended Lubricants. 47. Engine Oil Viscosity Chart. 49. Engine Assembly I (Disassembly) 50. External Parts Disassembly Steps. 50. Model 6BD1T Right Side View/Disassembly Steps. 51. **Isuzu Genuine Parts | 6BD1 | B Series Diesel Engines**

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6DB1 8550 cc, peak power is 165 PS (121 kW) at 2300 rpm. Also called 6DB10A, and in turbocharged form (6DB1AT) it produces 220 PS (162 kW). The turbo version first appeared in 1965.

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The 6BD1 marine engine featured an inline, six-cylinder design. The pistons had a total displacement of 5,785 cc. The maximum power output measured 142 horsepower at 2,800 rpm, and the total torque output measured 289 foot-pounds at 1,600 rpm. The bore by stroke measured 4.02 by 4.63 inches, and the compression ratio measured 17.5:1.

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