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Programming Manual Manual number : JY992D48301 Manual revision : J Date : November 1999 FX Series Programmable Controllers Foreword • This manual contains text, diagrams and explanations which will guide the reader in the correct programming and operation of the PLC. • Before attempting to install or use the PLC this manual should be read and

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The Comprehensive Services Act (CSA), which established the Family Assessment and Planning Team (FAPT), was designed to help troubled youths and their families. State and local agencies, parents and private service providers work together to plan and provide services. In each community, local teams decide how to accomplish this.

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FAPT Meetings. Joining with the parents, the treatment team presents information and recommendations to support the family's needs. Parent participation is required. Parents may bring any person to the meeting who they believe will provide support to the youth and family. All information provided to FAPT members is confidential. Program Cost

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APT or Automatically Programmed Tool is a high-level computer programming language most commonly used to generate instructions for numerically controlled machine tools. Douglas T. Ross is considered by many to be the father of APT: as head of the newly created Computer Applications Group of the Servomechanisms Laboratory at MIT in 1956, he led its technical effort.

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