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COMPUTER AIDED
DRAUGHTING, FASTENERS
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THREE welding processes you**

can use to join metal. (3) 1.2

Name the types of welded joints shown in FIGURE 1.

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N2 FORMULA SHEET f =
f T N t '1 S = 60 S = 'Q 40
N N 9 D - d length of
workpiece Set-over = 2
length of taper length of
workpiece Set-over = Ratio
2 ; tan = 2L Leading angle =
90 - (Helix angle + clearance
angle) Foll uu q u u q owing
angle = 90 + (Helix angle -
clearance angle) Lead = No.
of starts pitch Pitch

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milling machines, surface
grinding machines and lathes. It
also includes welding/joining of
metals, heat exchangers and
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'Q 40 N N 9 D - d length of
workpiece Set-over = 2 length of
taper length of workpiece Set-
over = Ratio 2 ; tan = 2L
Leading angle = 90 - (Helix
angle + clearance angle) Foll uu
q u u q owing angle = 90 +
(Helix angle - clearance angle)
Lead = No. of starts pitch Pitch