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Connecting and Homing the E3 or E4 CNC Router; Installing the Arduino Drivers & Verifying Installation; Diagnosing Home Switches (My CNC will not Home Correctly) How are projects clamped on the table bed? Changing the current setting on the stepper motor drivers for the E3 and E4 CNC routers

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direction reverses when moving from a stationary table (the CNC Router) to a moving table (CNC Jr.). CNC Router 1. Routinely clean cutting table, and the gears of the track that the machine runs on. Debris that is compacted in the teeth of the gears can cause unsteady motion of the machine, leading to poor performance. 2.

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1. Take out your CNC machine ' s manual and figure out how to zero your CNC machine to establish Work Coordinates. Look up how to read Machine Coordinates versus Work Coordinates on the control panel too. 2. Try some touch offs on your machine. Use the corner of a piece of scrap stuck in a vise for starters until you get good at it. 3.

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