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The emergence and refinement of techniques in molecular biology has changed our perceptions of medicine, agriculture and environmental management. Scientific breakthroughs in gene expression, protein engineering and cell fusion are being translated by a strengthening biotechnology industry into revolutionary new products and services. Many a student has been enticed by the promise of biotechnology and the excitement of being near the cutting edge of scientific advancement.

However, graduates trained in molecular biology and cell manipulation soon realise that these techniques are only part of the picture. Reaping the full benefits of biotechnology requires manufacturing capability involving the large-scale processing of biological material. Increasingly, biotechnologists are being employed by companies to work in co-operation with chemical engineers to engineering training. achieve pragmatic commercial goals. For many years aspects of biochemistry and molecular genetics have been included in chemical

engineering curricula, vet there has been little attempt until recently to teach aspects of engineering applicable to process design to biotechnologists. This textbook is the first to present the principles of bioprocess engineering in a way that is accessible to biological scientists. Other texts on bioprocess engineering currently available assume that the reader already has On the other hand, chemical engineering textbooks do not consider examples from bioprocessing, and are written almost exclusively with the petroleum

and chemical industries in mind. This publication explains process analysis from an engineering point of view, but refers exclusively to the treatment of biological systems. Over 170 problems and worked examples encompass a wide range of applications, including recombinant cells. plant and animal cell catalysts, and cultures, immobilised traditional catalysts as well as traditional fermentation systems. * * First book to present the principles of bioprocess engineering in a way that is accessible to biological scientists * **Explains process**

analysis from an engineering point of view. but uses worked examples relating to biological systems * Comprehensive, single-authored * 170 of suggestions for problems and worked examples encompass a wide range of applications, conversion factors, involving recombinant plant and animal cell cultures. immobilized fermentation systems follows closely * 13 chapters, organized according to engineering subdisciplines, are groupled in four sections -Introduction, Material and Energy Balances, Physical Processes, and

Reactions and Reactors * Each chapter includes a set of problems and exercises for the student, key references, and a list further reading * Includes useful appendices, detailing physical and chemical property data, steam tables, mathematical rules. and a list of symbols used * Suitable for course adoption curricula used on most bioprocessina and process biotechnology courses at senior undergraduate and graduate levels. Growing America <u>Through</u> <u>Entrepreneurship</u>

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