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Screwing the idle screw in will lean the mixtures as will the power screw. Impco 425 initial settings - Alternative Fuels About a 18 months ago IMPCO began supplying the 425 with Tamper resistant carb adjustments. The regular slotted screw for idle and the power bolt were changed to allen keys recessed inside the carb body. Once adjusted the tech puts a plug in ...

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Impco's Model 425 mixer is used quite extensively on carbureted propane vehicles. This is probably due to the fact that propane is very commonly used on fleet vehicles which typically have large engines requiring this mixer. As a result, it is relatively easy to find in junk yards.

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About a 18 months ago IMPCO began supplying the 425 with Tamper resistant carb adjustments. The regular slotted screw for idle and the power bolt were changed to allen keys recessed inside the carb body. Once adjusted the tech puts a plug in the holes to prevent the average owner from playing with the mixture controls.

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vehicles which typically have large engines requiring this mixer. As a result, it is relatively easy to find in junk yards. [Support | IMPCO Technologies](#)

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The Model 425 carburetor is a single-diaphragm air valve carburetor/mixer. It offers a down draft air inlet that can be used for remote air filtration or open-element type air filters. This unit is available for LPG Vapor and Natural Gas for applications requiring up to 460 CFM (217.1 L/s). [Impco Propane Manual 425 - smtp.studyin-uk.com](#)
On a 425 the idle and power work the same. Screwing the idle screw in will lean the mixtures as will the power screw. The power screw used to come from the factory at 29/32 of an inch from the base of the washer to the top of the bolt head. The rest of the post is on the money except for the stall test.