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There are 3 components: titanium dioxide (T), zinc oxide (Z) and silicon dioxide (S). The system is the mixer. DOF analysis is similar to previous two problems. Interval 1: (from 7 AM to 10 AM) $mT_{,sys,0} = 2850 = 1400 \text{ kg}$, $mZ_{,sys,0} = 100 \text{ kg}$, $mS_{,sys,0} = 500 \text{ kg}$ At 7 AM (t_0),...

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The proposed process has some environmental disadvantages as well as some process performance disadvantages. In the existing process, all of the benzoic acid is recovered as a solid. In the proposed process, about 75 g benzoic acid (~1% of total fed) is not recovered.

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