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System. Database contains 1 Kemppei Kempomat 2501 Manuals (available for free online viewing or downloading in PDF): Operation instruction manual .

Kempomat 2500, 3200, 4200 - hvweld.com

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Supply voltage of the Kempomat 2500 power source is 3~ 230 V/400 V. Supply voltage of the

Kempomat 3200 power source is 3~ 230 V/400 V.

Welding voltage adjustment is in 10-steps.

Adjustment for voltage of power source is in

40-steps. In Kempomat 4200 product range there

are different units for mains voltages 3~ 230 and

400 V.

[Kemppei Service Manual 180](#)

Kemppei lines and model names always confuse me.

The original/early mastertig was 3 phase only with

the exception of the mastertig 2000. I was thinking it

was one of the later ones from the single phase bit too

but googling kempotig 250 got pics of big transformer

machines- i'm guessing like the Miller and Murex

beasts they just want lots 'o power preferably 415V

but limited output with 230V ...

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Support for MinarcTig - Kemppi

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