Manual Transmission Design

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Model-based Control Design and Experimental Validation of an Automated Manual Transmission National Academies Press

How to Rebuild and Modify High-Performance Manual Transmissions breaks down the disassembly, inspection, modification/upgrade, and rebuilding process into detailed yet easy-to-follow steps consistent with our other Workbench series books. The latest techniques and insider tips are revealed, so an enthusiast can quickly perform a tear-down, identify worn parts, select the best components, and successfully assemble a high-performance transmission. Transmission expert and designer Paul Cangialosi shares his proven rebuilding methods, insight, and 27 years of knowledge in the transmission industry. He guides you through the rebuilding process for most major high-performance transmissions, including BorgWarner T10 and super T10, GM/Muncie, Ford Toploader, and Tremec T5. This new edition also contains a complete step-by-step rebuild of the Chrysler A833 transmission.

Design Practices--passenger Car Automatic Transmissions SAE International

Traditional approaches, and recent technologies and concepts related to gear engineering are presented in 49 papers by contributors from such institutions as automobile, heavy equipment, aircraft, and tool companies, NASA, and the US Army. A sampling of topics: stress/strength relationships, maximum

Design Practices Elsevier

This research systematically compares various electrified vehicles based upon electrification levels and powertrain configurations. A series of novel hybrid electric powertrain systems based on the newly proposed Hybridized Automated Manual Transmission (HAMT) concept are introduced. One representative hybrid powertrain system is selected to illustrate their operation principle. The new HAMT-based hybrid powertrain system overcomes the bottleneck problem of mainstream power-split hybrid

systems with relatively low torque capacity and the constraint for utility vehicle electrification, and presents advantages over other hybrid powertrain systems in efficiency and costs. In addition, the new hybrid powertrain system can deliver continuous output torque by filling torque hole during gearshift, through coordinated control of engine, motor, and transmission, improving the driveability of regular Automated Manual Transmission (AMT), whose applications have been hampered by torque hole over the past years. The proposed HAMT-based hybrid systems with improved torque capacity, efficiency, costs, and driveability come with a compact design and more flexible operation through the amount of gearwheels equivalent to a 5-speed AMT to achieve 8 variable gear ratios for the Hybrid Electric Vehicle (HEV) mode and Electric Vehicle (EV) mode operations of a Plug-in Hybrid Electric Vehicle (PHEV). Model-based optimization, dynamics analysis, and powertrain control strategies have been introduced for a PHEV with a representative 8-speed HAMT. Vehicle simulations have been made to study and verify the capability and advantages of the new electrified powertrain system. Firstly, the operation principles of various HAMTs are discussed through detailed power flows at each gear. The fundamental principles of typical HAMT variations are explained using a new power-flow triangle with three ports. Based on the concept of Torque Gap Filler (TGF), a set of HAMT system designs have been introduced and closely studied to provide continuous and stable output torque. The selected hybrid powertrain system equipped with a representative HAMT system supports both HEV mode and EV mode with eight variable gear ratios for each mode. Among the eight forward gear ratios, six are independent and two are dependent on the other gears. Combinations of dog clutches at all gears are designed to eliminate torque holes. Gear ratios and gearshift schedule of the 8-speed HAMT are designed to support the new design. Torque paths at each gear are illustrated and transient scenarios including gearshifts and mode transitions are investigated. The gear ratio of each gear is determined by considering the unique clutch combination of this HAMT, using the classical gear ratio design method - Progressive Ratio Steps. Due to the broader high efficiency operation region of electric motors, a model-based optimization method is used to determine the two gear ratios for the EV mode to achieve better fuel economy and avoid unnecessary gearshifts. Dynamic Programming (DP) is used to identify the optimal gear ratios, considering vehicle fuel economy for the EPA75 and Highway Fuel Economy Fuel Test (HWFET) driving cycles. The 4th and 6th gears among the eight gear

ratios in the EV mode of PHEV are based on 2-speed gearbox design for an EV, and their gearshift schedules are determined by optimization. Combining the considerations for the hybrid and EV modes of a PHEV, key elements of the proposed HAMT system, including gearshift schedule, clutch combination, and gear ratios for highly efficient operation are determined. The more challenging driveability issues during mode transition from EV to HEV and power-on gearshift with TGF during acceleration are addressed. Both of these two operations require relatively high power/torque outputs and involve multiple powertrain components, including engine, motor, main clutch and gearbox, within a period of two seconds. A lumped-mass model (LMM) of the HAMT-based hybrid vehicle is built to analyze the driveline dynamics in two steady states and four transient states. Each of these states is analyzed independently, according to states of main clutch and gear selectors, considering different phases of the TGF operation and EV-HEV mode transition. The methods for modeling the discontinuity of clutch torque and dog clutch inside the HAMT are discussed to support the subsequent powertrain system modeling and control development. To identify the optimal control schemes for model transition and gearshift, the model-based optimization method for a post-transmission parallel PHEV is developed. The vehicle powertrain model was initially built using AUTONOMIE and MATLAB/Simulink with primary parameters from a prototype PHEV and its dSPACE ASM model developed at University of Victoria. System dynamics in EV mode and hybrid mode are described as a group of state-space equations, which are further discretized into matrix form to simplify the optimization search. A DP-based global optimization method is used to identify the optimal control inputs, including engine torque, motor torque, and main clutch torque. Four principles for desirable EV-HEV mode transitions are extracted based on the results of the optimization. To model different operation modes and complex power flows, the initial baseline powertrain system model is then replaced by a customized MATLAB/SimDriveline model. In this new physics-based powertrain model, gearshift actuators and controller are added to model the gearshift and mode transition processes. To achieve good driveability, the TGF feature of the HAMT design is split into five transient and two steady phases, each corresponding to a fundamental operating mode. Control logics of upshift and downshift, as well as EV-HEV mode transition are introduced. Four principles of mode transition derived from global optimization results are introduced for powertrain system control. Simulations of the HAMT-based

hybrid powertrain operations have been carried out to verify the functionality and advantages of the proposed HAMT design in achieving excellent driveability during mode transition and gearshifts. Through controlled coordination of engine, motor and main clutch, EV-HEV mode transition can be achieved smoothly within a period of 2-3 seconds. Even slight driveline fluctuation can be eliminated by dedicated anti-shuffle control with the motors as actuators. The same simulation model also demonstrates excellent driveability during power-on gearshift. Comparing simulation results with and without TGF shows that this new hybrid powertrain system can effectively eliminate torque holes during gearshift. With the demonstrated advantages of this new system in efficiency, torque capacity, simplicity in design and manufacturing costs over its existing rivals, the research provides a promising alternative to mainstream power-split hybrid electric powertrain system design.

How to Build and Modify High-Performance Manual Transmissions Springer Nature

This book gives a full account of the development process for automotive transmissions. Main topics: - Overview of the traffic – vehicle – transmission system - Mediating the power flow in vehicles - Selecting the ratios - Vehicle transmission systems - basic design principles - Typical designs of vehicle transmissions - Layout and design of important components, e.g. gearshifting mechanisms, moving-off elements, pumps, retarders - Transmission control units - Product development process, Manufacturing technology of vehicle transmissions, Reliability and testing The book covers manual, automated manual and automatic transmissions as well as continuously variable transmissions and hybrid drives for passenger cars and commercial vehicles. Furthermore, final drives, power take-offs and transfer gearboxes for 4-WD-vehicles are considered. Since the release of the first edition in 1999 there have been a lot of changes in the field of vehicles and transmissions. About 40% of the second edition's content is new or revised with new data.

Transmissions and Drivetrain Design John Wiley & Sons

While the basic working principle and the mechanical construction of automatic transmissions has not changed significantly, increased requirements for performance, fuel economy, and drivability, as well as the increasing number of gears has made it more challenging to design the systems that control modern automatic transmissions. New types of transmissions—continuously variable transmissions (CVT), dual clutch transmissions (DCT), and hybrid powertrains—have presented added challenges. Gear shifting in today's automatic transmissions is a dynamic process that involves synchronized torque transfer from one clutch to another, smooth engine speed change, engine torque management, and minimization of output torque disturbance. Dynamic analysis helps to understand gear shifting mechanics and supports creation of the best design for gear shift control systems in passenger cars, trucks, buses, and commercial vehicles. Based on the authors' graduate-level teaching material, this well-illustrated book relays how the fundamental principles of hydraulics and control systems are applied to today's automatic transmissions. It opens with coverage of basic automatic

transmission mechanics and then details dynamics and controls associated with modern automatic transmissions. Topics covered include: gear shifting mechanics and controls, dynamic models of planetary automatic transmissions, design of hydraulic control systems, learning algorithms for achieving consistent shift quality, torque converter clutch controls, centrifugal pendulum vibration absorbers, friction launch controls, shift scheduling and integrated powertrain controls, continuously variable transmission ratio controls, dual-clutch transmission controls, and more. The book includes many equations and clearly explained examples. Sample Simulink models of various transmission mechanical, hydraulic and control subsystems are also provided. Chapter Two, which covers planetary gear automatic transmissions, includes homework questions, making it ideal for classroom use. In addition to students, new engineers will find the book helpful because it provides the basics of transmission dynamics and control. More experienced engineers will appreciate the theoretical discussions that will help elevate the reader ' s knowledge. Although many automatic transmission-related books have been published, most focus on mechanical construction, operation principles, and control hardware. None tie the dynamic analysis, control system design, and analytic investigation of the mechanical, hydraulic, and electronic controls as does this book.

How to Rebuild and Modify High-Performance Manual Transmissions Cartech

Provides technical details and developments for all automotive power transmission systems The transmission system of an automotive vehicle is the key to the dynamic performance, drivability and comfort, and fuel economy. Modern advanced transmission systems are the combination of mechanical, electrical and electronic subsystems. The development of transmission products requires the synergy of multi-disciplinary expertise in mechanical engineering, electrical engineering, and electronic and software engineering. Automotive Power Transmission Systems comprehensively covers various types of power transmission systems of ground vehicles, including conventional automobiles driven by internal combustion engines, and electric and hybrid vehicles. The book covers the technical aspects of design, analysis and control for manual transmissions, automatic transmission, CVTs, dual clutch transmissions, electric drives, and hybrid power systems. It not only presents the technical details of key transmission components, but also covers the system integration for dynamic analysis and control. Key features: Covers conventional automobiles as well as electric and hybrid vehicles. Covers aspects of design, analysis and control. Includes the most recent developments in the field of automotive power transmission systems. The book is essential reading for researchers and practitioners in automotive, mechanical and electrical engineering.

Automotive Transmissions SAE International

While millions of Ford rear-wheel-drive cars are equipped with the durable and simple C4 and C6 transmissions of the 1960s, early in the 1980s Ford replaced those old designs with the AOD transmission for a new generation of cars. Overdrive gears, once popular before WWII, were now becoming popular again, as manufacturers were under increasing pressure to raise fuel economy to meet ever more demanding EPA standards. A nice byproduct of that was more comfortable cruising speeds, where your engine didn't have to work so hard in addition to getting better fuel economy. In Ford AOD Transmissions: Rebuilding and

Modifying the AOD, AODE and 4R70W, author George Reid walks you through the process step-by-step, from removing the transmission from the vehicle, to complete disassembly and cleaning, to careful reassembly, to proper re-installation and road testing. Performance modifications are also covered, as well as an ID guide for various model numbers, evolutionary design changes, shift kit installation, and torque converter selection. This book is ideal for people who already have one of these transmissions in their car, as well as enthusiasts who would like to swap one of these more modern units into an older chassis to get all the benefits of overdrive. If you plan on researching or working on any one of these overdrive models, this book is a vital addition to your workbench or library.

Design, Modeling and Optimization of Hybridized Automated Manual Transmission for Electrified Vehicles Springer Science & Business Media

This book serves as a basic clutch design handbook by covering present and future clutch technologies related to passenger cars and light duty trucks. Chapters cover: History of Clutches Introduction to Modern Diaphragm Spring Clutch Basic Diaphragm Clutch Operating Principles Terminology and Definitions Clutch Operating Parameters Clutch Sizing for Manual Transmission System Engagement Quality Torsional Vibration and Tuning Capacity Testing Clutch Troubleshooting Clutch Quality Control Clutch Friction Materials Clutch Rebuilding and Remanufacturing Clutch Actuation Systems.

Design Practices--passenger Car Automatic Transmissions Jones & Bartlett Learning

Automotive Automatic Transmission and Transaxles, published as part of the CDX Master Automotive Technician Series, provides students with an in-depth introduction to diagnosing, repairing, and rebuilding transmissions of all types. Utilizing a "strategy-based diagnostics" approach, this book helps students master technical trouble-shooting in order to address the problem correctly on the first attempt. -Outcome focused with clear objectives, assessments, and seamless coordination with task sheets -Introduces transmission design and operation, electronic controls, torque converters, gears and shafts, reaction and friction units, and manufacturer types -Equips students with tried-and-true techniques for use with complex shop problems -Combines the latest technology for computer-controlled transmissions with traditional skills for hydraulic transmissions -Filled with pictures and illustrations that aid comprehension, as well as real-world examples that put theory into practice -Offers instructors an intuitive, methodical course structure and helpful support tools With complete coverage of this specialized topic, this book prepares students for MAST certification and the full range of transmission problems they will encounter afterward as a technician. About CDX Master Automotive Technician Series Organized around the principles of outcome-based education, CDX offers a uniquely flexible and in-depth program which aligns learning and assessments into one cohesive and adaptable learning system. Used in conjunction with CDX MAST Online, CDX prepares students for professional success with media-rich integrated solutions. The CDX Automotive MAST Series will cover all eight areas of ASE certification.

Gear Design, Manufacturing, and Inspection Manual CarTech Inc

A must-have book for anyone designing manual gearboxes, based on 40 years of industrial experience.

GM Automatic Overdrive Transmission Builder's and Swapper's Guide SAE International

The automotive transmission plays a vital role in the vehicle powertrain, yet in an optimum operation environment it is invisible to the customer. This report examines the technological innovations in

transmission design that contribute to important overall vehicle characteristics such as fuel economy, vehicle performance, quality and reliability. This book is a reference providing background and solid supportive data for the manager and engineer with responsibility for directing the application of the transmission in vehicle design concepts. Historical information is briefly reviewed as a basis for the state of development of future transmissions. Topics Covered: Transmission Types Gearing the Transmission Transmission Controls Performance Attributes Transmission Efficiency and Internal Component Power Losses Harnessing Noise, Vibration, and Harshness (NVH) and more

How To Rebuild and Modify Your Manual Transmission CarTech Inc

This book introduces readers to the theory, design and applications of automotive transmissions. It covers multiple categories, e.g. AT, AMT, CVT, DCT and transmissions for electric vehicles, each of which has its own configuration and characteristics. In turn, the book addresses the effective design of transmission gear ratios, structures and control strategies, and other topics that will be of particular interest to graduate students, researchers and engineers. Moreover, it includes real-world solutions, simulation methods and testing procedures. Based on the author ' s extensive first-hand experience in the field, the book allows readers to gain a deeper understanding of vehicle transmissions.

Application of Design of Experiments Testing to Manual Transmission Synchronizer Nibble CarTech Inc

Over the last several decades, gearing development has focused on improvements in materials, manufacturing technology and tooling, thermal treatment, and coatings and lubricants. In contrast, gear design methods have remained frozen in time, as the vast majority of gears are designed with standard tooth proportions. This over-standardization significantly limits the potential performance of custom gear drives, especially in demanding aerospace or automotive applications. Direct Gear Design introduces an alternate gear design approach to maximize gear drive performance in custom gear applications. Developed by the author, the Direct Gear Design ® method has been successfully implemented in a wide variety of custom gear transmissions over the past 30 years. The results are maximized gear drive performance, increased transmission load capacity and efficiency, and reduced size and weight. This book explains the method clearly, making it easy to apply to actual gear design. Describes the origin and theoretical foundations of the Direct Gear Design approach as well as some of its applications—and its limits Details the optimization techniques and the specifics of Direct Gear Design Discusses how this approach can be used with asymmetric gears to further improve performance Describes tolerance selection, manufacturing technologies, and measurement methods of custom gears Compares Direct Gear Design with traditional gear design from both an analytical and an experimental perspective Illustrates the applicability and benefits of this gear design approach with implementation examples Written by an engineer for engineers, this book presents a unique alternative to traditional gear design. It inspires readers to explore ways of improving gear transmission performance in custom gear applications, from higher transmission load capacity, efficiency, and reliability to lower size, weight, and cost.

Design Practices--passenger Car Automatic Transmissions SAE International

Vehicle maintenance.

Manual Transmission Clutch Systems SAE International

The Muncie 4-speeds, M20, M21, and M22 are some of the most popular manual transmissions ever made and continue to be incredibly popular. The Muncie was the top high-performance manual transmission GM offered in its muscle cars of the 60s and early 70s. It was installed in the Camaro, Chevelle, Buick GS, Pontiac GTO, Olds Cutlass, and many other classic cars. Many owners want to retain the original transmission in their classic cars to maintain its value. Transmission expert and veteran author Paul Cangialosi has created an indispensible reference to Muncie 4-speeds that guides you through each crucial stage of the rebuild process. Comprehensive ID information is provided, so you can positively identify the cases, shafts, and related parts. It discusses available models, parts options, and gearbox cases. Most important, it shows how to completely disassemble the gearbox, identify wear and damage, select the best parts, and complete the rebuild. It also explains how to choose the ideal gear ratio for a particular application. Various high-performance and racing setups are also shown, including essential modifications, gun drilling the shafts, cutting down the gears to remove weight, and achieving race-specific clearances. Muncie 4-speeds need rebuilding after many miles of service and extreme use. In addition, when a muscle car owner builds a high-performance engine that far exceeds stock horsepower, a stronger high-performance transmission must be built to accommodate this torque and horsepower increase. No other book goes into this much detail on the identification of the Muncie 4-speed, available parts, selection of gear ratios, and the rebuild process.

Transmission Line Design Manual CarTech Inc

First published in 1962, with a second edition in 1973, and a revised second edition in 1988 (as AE-5). A compendium of the latest current practices of transmission engineering, for both experienced and novice transmission design engineers. Design calculations are included wherever possible. This ed

Direct Gear Design Springer

The ECOCAR 2 architecture adopts the belt coupling between engine and front electric motor, which utilizes the front electric motor to achieve speed matching between the engine and the transmission; so that the AMT in PHEV could realize `clutchless' shifting. The AMT used in this thesis is a modified version of conventional manual transmission which utilizes two linear actuators to move the transmission shifting lever through two cables; therefore, new control method needs to be developed for this system. In order to obtain accurate, fast and robust gear shifting during AMT operation, the control system was developed using model-based control theory; with adaptive control algorithm, as well as fault diagnosis.

Dynamic Analysis and Control System Design of Automatic Transmissions Springer Nature

This resource explains how to rebuild and modify transmissions from both rear- and front-wheel-drive cars. It explains the principles behind the workings of all manual transmissions, and helps readers understand what they need to do and know to rebuild their own transmissions. Includes how to determine what parts to replace; how and why to replace certain seals, spacers, springs, forks, and other parts; and where to find (and how to measure) the specifications for each particular transmission.

Transmission Line Design Manual SAE International

This book presents essential information on systems and interactions in automotive transmission technology and outlines the methodologies used to

analyze and develop transmission concepts and designs. Functions of and interactions between components and subassemblies of transmissions are introduced, providing a basis for designing transmission systems and for determining their potentials and properties in vehicle-specific applications: passenger cars, trucks, buses, tractors and motorcycles. With these fundamentals the presentation provides universal resources for both state-of-the-art and future transmission technologies, including systems for electric and hybrid electric vehicles.

Training Series on the Application, Design, and Function of an Automatic Transmission System

The aim of this work, consisting of 9 individual, self-contained booklets, is to describe commercial vehicle technology in a way that is clear, concise and illustrative. Compact and easy to understand, it provides an overview of the technology that goes into modern commercial vehicles. Starting from the customer's fundamental requirements, the characteristics and systems that define the design of the vehicles are presented knowledgeably in a series of articles, each of which can be read and studied on their own. This volume, Transmissions and Drivetrain Design, begins with an explanation of how driving resistance and the engine characteristics factor into the configuration of the transmission and transmission ratios. The transmission and its associated assemblies are presented in detail, providing a clear understanding for training and practical applications. Other components of the drivetrain such as the propeller shaft, the clutch and the retarder are also discussed.