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rotating screw forces plastic through a heating
chamber and then through a heated die
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sections 41. Plastics Manufacturing Processes Injection Molding Heated plastic is forced by a movable plunger through a nozzle and then into a mold.

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Education. S. M. in Mechanical Engineering, Massachusetts Institute of Technology, 1953 S. M., Harvard University, 1951 S. M., Harvard University, 1951

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Hall Page 28-3 Ultrasonic Welding (a) (b)
Figure 28.2 (a) Components of an ultrasonic

welding machine for lap welds. The lateral vibrations of the tool tip cause plastic deformation and bonding at the interface of the workpieces. (b) Ultrasonic seam welding using a roller.

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Kalpakjian • Schmid Manufacturing Engineering and Technology © 2001 Prentice-Hall Page 2-5 Mechanical Properties of Various Materials at Room Temperature
TABLE 2.2 Mechanical Properties of Various Materials at Room Temperature
Metals (Wrought) E (GPa) Y (MPa) UTS (MPa) Elongation in 50 mm (%)
Aluminum and its alloys
Copper and its alloys
Lead and its alloys
Magnesium and its alloys
Molybdenum and its alloys
Nickel and its alloys
Steels
Titanium and its alloys
Tungsten and its alloys
69 ...

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