

# Manufacturing Optimization Through Intelligent Techniques Manufacturing Engineering And Materials Processing

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## Intelligent Decision-making Models for Production and Retail Operations CRC Press

This book comprises select peer-reviewed papers presented at the International Conference on Advanced Engineering Optimization Through Intelligent Techniques (AEOTIT) 2018. The book combines contributions from academics and industry professionals, and covers advanced optimization techniques across all major engineering disciplines like mechanical, manufacturing, civil, automobile, electrical, chemical, computer and electronics engineering. Different optimization techniques and algorithms such as genetic algorithm (GA), differential evolution (DE), simulated annealing (SA), particle swarm optimization (PSO), artificial bee colony (ABC) algorithm, artificial immune algorithm (AIA), teaching-learning-based optimization (TLBO) algorithm and many other latest meta-heuristic techniques and their applications are discussed. This book will serve as a valuable reference for students, researchers and practitioners and help them in solving a wide range of optimization problems.

## Product Design for Manufacture and Assembly CRC Press

This book provides a detailed understanding of optimization methods as they are implemented in a variety of manufacturing, fabrication and machining processes. It covers the implementation of statistical methods, multi-criteria decision making methods and evolutionary techniques for single and multi-objective optimization to improve quality, productivity, and sustainability in manufacturing. It reports on the theoretical aspects, special features, recent research and latest development in the field. Optimization of Manufacturing Processes is a valuable source of information for researchers and practitioners, as it fills the gap where no dedicated book is available on intelligent manufacturing/modeling and optimization in manufacturing. Readers will develop an understanding of the implementation of statistical and evolutionary techniques for modeling and optimization in manufacturing.

## Manufacturing Processes & Materials, 5th Edition Springer

A comprehensive treatise on the hot working of aluminum and its alloys, *Hot Deformation and Processing of Aluminum Alloys* details the possible microstructural developments that can occur with hot deformation of various alloys, as well as the kind of mechanical properties that can be anticipated. The authors take great care to explain and differentiate hot working in the

context of other elevated temperature phenomena, such as creep, superplasticity, cold working, and annealing. They also pay particular attention to the fundamental mechanisms of aluminum plasticity at hot working temperatures. Using extensive analysis derived from polarized light optical microscopy (POM), transmission electron microscopy (TEM), x-ray diffraction (XRD) scanning electron-microscopy with electron backscatter imaging (SEM-EBSD), and orientation imaging microscopy (OIM), the authors examine those microstructures that evolve in torsion, compression, extrusion, and rolling. Further microstructural analysis leads to detailed explanations of dynamic recovery (DRV), static recovery (SRV), discontinuous dynamic recrystallization (dDRX), discontinuous static recrystallization (dSRX), grain defining dynamic recovery (gDRV) (formerly geometric dynamic recrystallization, or gDRX), and continuous dynamic recrystallization involving both a single phase (cDRX/1-phase) and multiple phases (cDRX/2-phase). A companion to other works that focus on modeling, manufacturing involving plastic and superplastic deformation, and control of texture and phase transformations, this book provides thorough explanations of microstructural development to lay the foundation for further study of the mechanisms of thermomechanical processes and their application.

**Manufacturing Intelligence for Industrial Engineering: Methods for System Self-Organization, Learning, and Adaptation** John Wiley & Sons  
For decades, optimization methods such as Fuzzy Logic, Artificial Neural Networks, Firefly, Simulated annealing, and Tabu search, have been capable of handling and tackling a wide range of real-world application problems in society and nature. Analysts have turned to these problem-solving techniques in the event during natural disasters and chaotic systems research. The *Handbook of Research on Artificial Intelligence Techniques and Algorithms* highlights the cutting edge developments in this promising research area. This premier reference work applies Meta-heuristics Optimization (MO) Techniques to real world problems in a variety of fields including business, logistics, computer science, engineering, and government. This work is particularly relevant to researchers, scientists, decision-makers, managers, and practitioners.

## Process Planning Optimization in Reconfigurable Manufacturing Systems Universal-Publishers

This book forms an excellent basis for the development of intelligent manufacturing system for Industry 4.0, digital and distributed manufacturing, and factories for future. This book of new developments and advancement in intelligent control and optimization system for production engineering serves as a good companion to scholars, manufacturing companies, and RTO to improve the efficiency of production systems.

Process Oriented Analysis Springer Nature

Effective utilization of equipment is critical to any manufacturing operation, especially with today's sophisticated, high-cost equipment and increased global competition. To meet these challenges in the manufacturing industry, you must understand and implement the myriad conventional and intelligent techniques for different types of manufacturing problems. *Manufacturing Optimization Through Intelligent Techniques* covers design of machine elements, integrated product development, machining tolerance allocation, selection of operating parameters for CNC machine tools, scheduling, part family formation, selection of robot coordinates, robot trajectory planning and both conventional and intelligent techniques, providing the tools to design and implement a suitable optimization technique. The author explores how to model optimization problems, select suitable techniques, develop the optimization algorithm and software, and implement the program. The book delineates five new techniques using examples taken from the literature for optimization problems in design, tolerance allocation; selection of machining parameters, integrated product development, scheduling, concurrent formation of machine groups and part families, selection of robot co-ordinates, robot trajectory planning and intelligent machining. All the manufacturing functions described have been successfully solved by Genetic Algorithm. Other intelligent techniques have been implemented only for solving certain types of problems: simulated annealing; design and scheduling, particle swarm optimization and ant colony optimization; tolerance allocation and tabu search; as well as machining parameters optimization. After reading this book, you will understand the different types of manufacturing optimization problems as well as the conventional and intelligent techniques suitable for solving them. You will also be able to develop and implement effective optimization procedures and algorithms for a wide variety of problems in design manufacturing.

Futuristic Trends in Intelligent Manufacturing Springer Nature

*Optimization of Manufacturing Systems Using the Internet of Things* extends the IoT (Internet of Things) into the manufacturing field to develop an IoMT (Internet of Manufacturing Things) architecture with real-time traceability, visibility, and interoperability in production planning, execution, and control. This book is essential reading for anyone interested in the optimization and control of an intelligent manufacturing system. As modern manufacturing shop-floors can create bottlenecks in the capturing and collection of real-time field information, and because paper-based manual systems are time-consuming and prone to errors, this book helps readers understand how to alleviate these issues, assisting them in their decision-making on shop-floors. Includes case studies in implementing IoTs for data acquisition, monitoring, and assembly in manufacturing. Helps manufacturers to tackle the growing complexities and uncertainties of manufacturing systems in globalized business environments Acts as an introduction to using IoT for readers across industrial and manufacturing engineering

Configurable Intelligent Optimization Algorithm Springer Science & Business Media

*Nature-Inspired Optimization in Advanced Manufacturing Processes and Systems* Subject Guide:

Engineering—Industrial and Manufacturing The manufacturing system is going through substantial changes and developments in light of Industry 4.0. Newer manufacturing technologies are being developed and

applied. There is a need to optimize these techniques when applied in different circumstances with respect to materials, tools, product configurations, and process parameters. This book covers computational intelligence applied to manufacturing. It discusses nature-inspired optimization of processes and the design and development in manufacturing systems. It explores all manufacturing processes, at both macro and micro levels, and offers manufacturing philosophies. Nonconventional manufacturing, real industry problems and case studies, research on generative processes, and relevance of all this to Industry 4.0, is also included. Researchers, students, academicians, and industry professionals will find this reference title very useful.

Optimizing Big Data Management and Industrial Systems With Intelligent Techniques CRC Press

"This book focuses on the latest innovations in the process of manufacturing in engineering"--Provided by publisher.

**Artificial Intelligence Techniques for Networked Manufacturing Enterprises Management** Society of Manufacturing Engineers (SME)

The five-volume set IFIP AICT 630, 631, 632, 633, and 634 constitutes the refereed proceedings of the International IFIP WG 5.7 Conference on Advances in Production Management Systems, APMS 2021, held in Nantes, France, in September 2021.\* The 378 papers presented were carefully reviewed and selected from 529 submissions. They discuss artificial intelligence techniques, decision aid and new and renewed paradigms for sustainable and resilient production systems at four-wall factory and value chain levels. The papers are organized in the following topical sections: Part I: artificial intelligence based optimization techniques for demand-driven manufacturing; hybrid approaches for production planning and scheduling; intelligent systems for manufacturing planning and control in the industry 4.0; learning and robust decision support systems for agile manufacturing environments; low-code and model-driven engineering for production system; meta-heuristics and optimization techniques for energy-oriented manufacturing systems; metaheuristics for production systems; modern analytics and new AI-based smart techniques for replenishment and production planning under uncertainty; system identification for manufacturing control applications; and the future of lean thinking and practice Part II: digital transformation of SME manufacturers: the crucial role of standard; digital transformations towards supply chain resiliency; engineering of smart-product-service-systems of the future; lean and Six Sigma in services healthcare; new trends and challenges in reconfigurable, flexible or agile production system; production management in food supply chains; and sustainability in production planning and lot-sizing Part III: autonomous robots in delivery logistics; digital transformation approaches in production management; finance-driven supply chain; gastronomic service system design; modern scheduling and applications in industry 4.0; recent advances in sustainable manufacturing; regular session: green production and circularity concepts; regular session: improvement models and methods for green and innovative systems; regular session: supply chain and routing management; regular session: robotics and human aspects; regular session: classification and data

management methods; smart supply chain and production in society 5.0 era; and supply chain risk management under coronavirus Part IV: AI for resilience in global supply chain networks in the context of pandemic disruptions; blockchain in the operations and supply chain management; data-based services as key enablers for smart products, manufacturing and assembly; data-driven methods for supply chain optimization; digital twins based on systems engineering and semantic modeling; digital twins in companies first developments and future challenges; human-centered artificial intelligence in smart manufacturing for the operator 4.0; operations management in engineer-to-order manufacturing; product and asset life cycle management for smart and sustainable manufacturing systems; robotics technologies for control, smart manufacturing and logistics; serious games analytics: improving games and learning support; smart and sustainable production and supply chains; smart methods and techniques for sustainable supply chain management; the new digital lean manufacturing paradigm; and the role of emerging technologies in disaster relief operations: lessons from COVID-19 Part V: data-driven platforms and applications in production and logistics: digital twins and AI for sustainability; regular session: new approaches for routing problem solving; regular session: improvement of design and operation of manufacturing systems; regular session: crossdock and transportation issues; regular session: maintenance improvement and lifecycle management; regular session: additive manufacturing and mass customization; regular session: frameworks and conceptual modelling for systems and services efficiency; regular session: optimization of production and transportation systems; regular session: optimization of supply chain agility and reconfigurability; regular session: advanced modelling approaches; regular session: simulation and optimization of systems performances; regular session: AI-based approaches for quality and performance improvement of production systems; and regular session: risk and performance management of supply chains \*The conference was held online.

#### Optimization of Industrial Systems CRC Press

This work gives a concise introduction to four important optimization techniques, presenting a range of applications drawn from electrical, manufacturing, mechanical, and systems engineering-such as the design of microstrip antennas, digital FIR filters, and fuzzy logic controllers. The book also contains the C programs used to implement the main techniques for those wishing to experiment with them.

#### Manufacturing Optimization through Intelligent Techniques (2006) Springer

In modern manufacturing, it is not simply the equipment that is increasingly complex but rather the entire business system in which a company operates. Convolved supply chains, complicated resource flows, advanced information systems: all must be taken into account when designing or reengineering a manufacturing system. Introducing a powerful yet *Nature-Inspired Optimization in Advanced Manufacturing Processes and Systems* John Wiley & Sons

In order to survive an increasingly competitive market, corporations must adopt and employ optimization techniques and big data analytics for more efficient product development and value creation. Understanding the strengths, weaknesses, opportunities, and threats of new techniques and manufacturing processes allows companies to succeed during the rise of Industry 4.0. *Optimizing Big Data*

Management and Industrial Systems With Intelligent Techniques explores optimization techniques, recommendation systems, and manufacturing processes that support the evaluation of cyber-physical systems, end-to-end engineering, and digitalized control systems. Featuring coverage on a broad range of topics such as digital economy, fuzzy logic, and data linkage methods, this book is ideally designed for manufacturers, engineers, professionals, managers, academicians, and students.

#### Applications of Artificial Intelligence Techniques in Industry 4.0 Springer Science & Business Media

Industrial engineering is a branch of engineering dealing with the optimization of complex processes or systems. It is concerned with the development, improvement, implementation and evaluation of production and service systems. Computational Intelligence Systems find a wide application area in industrial engineering: neural networks in forecasting, fuzzy sets in capital budgeting, ant colony optimization in scheduling, Simulated Annealing in optimization, etc. This book will include most of the application areas of industrial engineering through these computational intelligence systems. In the literature, there is no book including many real and practical applications of Computational Intelligence Systems from the point of view of Industrial Engineering. Every chapter will include explanatory and didactic applications. It is aimed that the book will be a main source for MSc and PhD students.

#### **Hybrid Modeling and Optimization of Manufacturing**

John Wiley & Sons

*Artificial Intelligence Techniques for Networked Manufacturing Enterprises Management* addresses prominent concepts and applications of AI technologies in the management of networked manufacturing enterprises. The aim of this book is to align latest practices, innovation and case studies with academic frameworks and theories, where AI techniques are used efficiently for networked manufacturing enterprises. More specifically, it includes the latest research results and projects at different levels addressing quick-response system, theoretical performance analysis, performance and capability demonstration. The role of emerging AI technologies in the modelling, evaluation and optimisation of networked enterprises' activities at different decision levels is also covered. *Artificial Intelligence Techniques for Networked Manufacturing Enterprises Management* is a valuable guide for postgraduates and researchers in industrial engineering, computer science, automation and operations research.

#### Hot Deformation and Processing of Aluminum Alloys CRC Press

The volume comprises the proceedings of the third International Conference on Dynamics in Logistics LDIC 2012. The scope of the conference targeted the identification, analysis, and description of the dynamics of logistic processes and networks. The spectrum ranged from the modeling and planning of processes and innovative methods like autonomous control and knowledge management to the new technologies provided by radio frequency identification, mobile communication, and networking. The growing dynamics in the area of logistics poses completely new challenges: Logistic processes and networks must rapidly and flexibly adapt to continuously changing conditions. LDIC 2012 provided a venue for researchers from academia and industry interested in the technical advances in dynamics in logistics. The conference addressed research in logistics from a wide range of fields, e.g. engineering, computer science and operations research. The volume consists of two invited papers and of 49 contributed papers divided into various subjects including transport logistics, routing in dynamic logistic networks, modeling, simulation, optimization and collaboration in logistics, identification technologies, mathematical modeling in transport and production logistics, information, communication, risk and failure in logistic systems, autonomous control in logistic processes, global supply chains and industrial applications, and

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the Internet of Things in the context of logistics.

### **Data-Driven Optimization of Manufacturing Processes**

IGI Global

This cutting-edge book covers emerging, evolutionary and nature inspired optimization techniques in the field of advanced manufacturing. The complexity of real life advanced manufacturing problems often cannot be solved by traditional engineering or computational methods. Hence, in recent years researchers and practitioners have proposed and developed new strands of advanced, intelligent techniques and methodologies. Evolutionary computing approaches are introduced in the context of a wide range of manufacturing activities, and through the examination of practical problems and their solutions, readers will gain confidence to apply these powerful computing solutions. The initial chapters introduce and discuss the well established evolutionary algorithm, to help readers to understand the basic building blocks and steps required to successfully implement their own solutions to real life advanced manufacturing problems. In the later chapters, modified and improved versions of evolutionary algorithms are discussed. The book concludes with appendices which provide general descriptions of several evolutionary algorithms.

Computational Methods for Optimizing Manufacturing Technology: Models and Techniques Springer Science & Business Media

Lapping and polishing are currently the most precise surface finishing processes for mechanical and electronic components. Unfortunately, most improvements in either methods or understanding of the physical processes involved are closely guarded as proprietary information. The Handbook of Lapping and Polishing is the first source in English to bring to the light of day the physical fundamentals and advanced technologies at the leading edge of modern lapping and polishing practice. Collecting decisive work contributed by industrial and academic experts from the USA, Germany, and Japan, this authoritative resource presents the latest lapping and polishing technologies along with case studies that illustrate their value. After a brief introduction, the book explains the fundamental concepts and major types of lapping and polishing processes. The discussion then turns to lapping of ductile and brittle materials followed by an in-depth look at lapping machines and equipment. Rounding out the presentation, the final chapters discuss polishing technologies and equipment as well as the latest on chemical-mechanical polishing (CMP) and its applications in the semiconductor industry. Offering an integrated approach to both theory and practical applications under a single cover, the Handbook of Lapping and Polishing supplies a definitive survey of the most advanced surface finishing technologies available.

### **Dynamics in Logistics** CRC Press

Grinding offers capabilities that range from high-rate material removal to high-precision superfinishing, and has become one of the most widely used industrial machining and surface finishing operations. Reflecting modern developments in the science and practice of modern grinding processes, the Handbook of Machining with Grinding Wheels presents a

### **Proceedings of International Conference on Intelligent Manufacturing and Automation** Springer Science & Business Media

This book comprises select peer-reviewed papers presented at the International Conference on Advanced Engineering Optimization Through Intelligent Techniques (AEOTIT) 2018. The book combines contributions from academics and industry professionals, and covers

advanced optimization techniques across all major engineering disciplines like mechanical, manufacturing, civil, automobile, electrical, chemical, computer and electronics engineering. Different optimization techniques and algorithms such as genetic algorithm (GA), differential evolution (DE), simulated annealing (SA), particle swarm optimization (PSO), artificial bee colony (ABC) algorithm, artificial immune algorithm (AIA), teaching-learning-based optimization (TLBO) algorithm and many other latest meta-heuristic techniques and their applications are discussed. This book will serve as a valuable reference for students, researchers and practitioners and help them in solving a wide range of optimization problems.