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given heat height humidity Illustration
increased interface leaching liquid located
mass mass transfer mass-transfer coefficient
material methods mixture moisture mole
fraction obtained occurs operating operating
line packing particles passes phase plotted
...

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THE MASS-TRANSFER OPERATIONS A
substantial number of the unit
operations of chemical engineering
are con- cerned with the problem
of changing the compositions of
solutions and mixtures through
methods not necessarily involving
chemical reactions. Usually these
operations are directed toward
separating a substance into its
component parts.

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Prof)(BT34), & Mrs.SABARUNISHA
BEGUM(Assistant Prof)(BT29) Bio
Technology, REC Dr.M.SUBAS.C.BOSE
2. MASS TRANSFER OPERATIONS MASS
TRANSFER Transfer of material from
one homogeneous phase to another.
With or without phase change.

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chemical reaction and physical
separation are coupled in a
single unit operation. Mass
transfer operations involving
the diffusion of the component

to be separated through a
stationary phase (unidirectional
mass transfer) include: gas
absorption, liquid extraction,
adsorption, and ion exchange.

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first Paradigm in Chemical
Engineering, the early Unit
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heavily from Hydraulics of Civil
Engineers, Heat Transfer from
Mechanical Engineering and Mineral
Dressing of Metallurgical
Engineering). Chemical engineering
books used the term Diffusion
before Treybal popularized Mass
Transfer.

In industrial processes, mass
transfer operations include
separation of chemical components
in distillation columns, absorbers
such as scrubbers or stripping,
adsorbers such as activated carbon
beds, and liquid-liquid
extraction. Mass transfer is often
coupled to additional transport
processes, for instance in
industrial cooling towers. These
towers couple heat transfer to
mass transfer by allowing hot
water to flow in contact with air.

**Robert E. Treybal (Author of
Mass Transfer Operations)**

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