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THE MASS-TRANSFER OPERATIONS A substantial number of the unit operations of chemical engineering are concerned with the problem of changing the compositions of solutions and mixtures through methods not necessarily involving chemical reactions. Usually these operations are directed toward separating a substance into its component parts.

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(Although Unit Operations was the first Paradigm in Chemical Engineering, the early Unit Operations textbooks borrowed heavily from Hydraulics of Civil Engineers, Heat Transfer from Mechanical Engineering and Mineral Dressing of Metallurgical Engineering). Chemical engineering books used the term Diffusion before Treybal popularized Mass Transfer.

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In industrial processes, mass transfer operations include separation of chemical components in distillation columns, absorbers such as scrubbers or stripping, adsorbers such as activated carbon beds, and liquid-liquid extraction. Mass transfer is often coupled to additional transport processes, for instance in industrial cooling towers. These towers couple heat transfer to mass transfer by allowing hot water to flow in contact with air.

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chemical reaction and physical separation are coupled in a single unit operation. Mass transfer operations involving the diffusion of the component to be separated through a stationary phase (unidirectional mass transfer) include: gas absorption, liquid extraction, adsorption, and ion exchange.

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TRANSFER OPERATIONS MASS TRANSFER Transfer of material from one homogeneous phase to another. With or without phase change.

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