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MERCUISER 470.485.488.170MR AND 190MR 255 Steel washer ATTACHMENT BtOp adjusting SCmW guide Brass barrel 5. Position engine over the transom plate mounting brackets. Install hose clamps over the rubber exhaust elbow bellows, then fit bellows over the exhaust manifold outlet and tighten the clamps securely. See Figure 7. CAUTION

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The 470 featured a cast aluminum engine block designed by Mercury Marine, the name Kiekhaefer's company had taken in 1969, and the block was mated with an iron cylinder head from the Ford 460 V-8 engine. The same engine block was used in several other MerCruiser engines, including the 170, 190, 485 and 488.

Mercruiser 470 Engine Facts | It Still Runs This Factory Service Repair Manual offers all the service and repair information about 1978-1984 Mercury Mercruiser MARINE ENGINES 4 /GM4/GM6/GM V-8 Cylinder. The information on this manual covered everything you need to know when you want to repair or service 1978-1984 Mercury Mercruiser MARINE ENGINES. [Mercruiser 470 Owners Manual and Installation Guide](#)

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