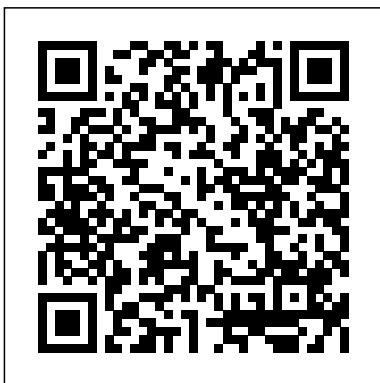

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barrel 5. Position engine over
the transom plate mounting
brackets. Install hose clamps
over the rubber exhaust elbow
bellows, then fit bellows over
the exhaust manifold outlet
and tighten the clamps
securely. See Figure 7.
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