Mercruiser Alpha 1 Gen 2 Service Manual

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Stern Drives: MerCruiser Alpha One (1998-2013) MerCruiser Bravo One (1998-2013) MerCruiser Bravo Two (1998-2013) MerCruiser Bravo Three (1998-2013) Engines: (1998-2013) 3.0 L (1998-2013) 4.3 L (1998-2013) 5.0 L (1998-2013) 5.7 L (1998-2013) 350 Mag (1998-2013) MX 6.2 L (1998-2013) 454 Mag (1998-2013) 502 Mag (1998-2013) 496 Mag (1998-2013) 496 Mag HO (1998-2013) 7.4 L MPI (1998-2013) TROUBLESHOOTING LUBRICATION, MAINTENANCE AND TUNE-UP ENGINE TOP END ENGINE LOWER END CLUTCH AND EXTERNAL SHIFT MECHANISM TRANSMISSION AND INTERNAL SHIFT MECHANISM FUEL, EMISSION CONTROL AND EXHAUST SYSTEMS ELECTRICAL SYSTEM COOLING SYSTEM WHEELS, TIRES AND DRIVE CHAIN FRONT SUSPENSION AND STEERING REAR SUSPENSION BRAKES BODY AND FRAME COLOR WIRING DIAGRAMS

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SELOC Marine maintenance and repair manuals offer the most comprehensive, authoritative information available for outboard, inboard, stern-drive and diesel engines, as well as personal watercraft. SELOC has been the leading source of how-to information for the marine industry since 1974. Designed and written to serve the needs of the professional mechanic, do-it-yourself boat enthusiast, instructor and student, these manuals are based on actual teardowns done by Chilton Marine's editors/authors in our on-site facility. Providing complete coverage on everything from basic maintenance to engine overhaul, every manual features: -Simple-to-follow, step-by-step, illustrated procedures -Hundreds of exploded drawings, photographs and tables -Troubleshooting sections, accurate specifications and wiring diagrams -Recognized and used by technical trade schools as well as the U.S. military Covers Type 1, Alpha/MR and Bravo I and II units powered by Ford and GM 4-cylinder, in-line 6, V6 and V8 engines. Over 1,430 illustrations

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