

MerCruiser Alpha 1 Manual

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ALPHA ONE GENERATION II STERNDRIVE 2

1991 2007 MerCruiser ALPHA 1 Gen 2 Sterndrive Service Manual Service Manual Application: Mercury MerCruiser Service Manual #14 (#-14, Number 14) 1991, 1992, 1993, 1994, 1995, 1996, 1997, 1998, 1999, 2000, 2001, 2002, 2003, 2004, 2005, 2006 & 2007 Alpha 1 Generations II (Gen 2, Gen II, Gen Two) Outdrive, Sterndrive (Stern Drive) Unit.

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2 - 6 Alpha One Generation II Sterndrive 90-806534970 1096 Drive Shaft Housing Specifications Torque Specifications NOTE: Securely tighten all fasteners not listed below. DESCRIPTION TORQUE lb. in. lb. ft. N m Top Cover Screws 17-23 23-31 U-joint Retainer Nut 200 271 Oil Vent Screw 30-50 3.4-5.6 Upper Drive Shaft Bearing Preload DESCRIPTION TORQUE lb. in. N m New Bearings 6-15 0.7-1.7 ...

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