

# Mercury Mercruiser Service Manual Number 25

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Mercury Marine Service Manual Haynes Manuals N. America, Incorporated  
Stern Drives: MerCruiser Alpha One (1998-2013) MerCruiser Bravo One (1998-2013) MerCruiser Bravo Two (1998-2013) MerCruiser Bravo Three (1998-2013) Engines: (1998-2013) 3.0 L (1998-2013) 4.3 L (1998-2013) 5.0 L (1998-2013) 5.7 L (1998-2013) 350 Mag (1998-2013) MX 6.2 L (1998-2013) 454 Mag (1998-2013) 502 Mag (1998-2013) 496 Mag (1998-2013) 496 Mag HO (1998-2013) 7.4 L MPI (1998-2013) TROUBLESHOOTING LUBRICATION, MAINTENANCE AND TUNE-UP ENGINE TOP END ENGINE LOWER END CLUTCH AND EXTERNAL SHIFT MECHANISM TRANSMISSION AND INTERNAL SHIFT MECHANISM FUEL, EMISSION CONTROL AND EXHAUST SYSTEMS ELECTRICAL SYSTEM COOLING SYSTEM WHEELS, TIRES AND DRIVE CHAIN FRONT SUSPENSION AND STEERING REAR SUSPENSION BRAKES BODY AND FRAME COLOR WIRING DIAGRAMS  
**2.5-60 HP 1998-2006** Haynes Manuals N. America, Incorporated  
Mercury/Mariner 4 HP (1995-2006)  
Mercury/Mariner 5 HP (1995-2006)  
Mercury/Mariner 6 HP (1995-2006)  
Mercury/Mariner 9.9 HP (1995-2006)  
Mercury/Mariner 15 HP (1995-2006)  
Mercury/Mariner 25 HP (1995-2006)  
Mercury/Mariner 30 HP (1995-2006)  
Mercury/Mariner 40 HP (1995-2006)  
Mercury/Mariner 50 HP (1995-2006)  
Mercury/Mariner 75 HP (1995-2006)  
Mercury/Mariner 90 HP (1995-2006) Does not cover 60 HP models. TROUBLESHOOTING LUBRICATION, MAINTENANCE AND TUNE-UP ENGINE TOP END ENGINE LOWER END CLUTCH AND EXTERNAL SHIFT MECHANISM TRANSMISSION AND INTERNAL SHIFT MECHANISM FUEL, EMISSION CONTROL AND EXHAUST SYSTEMS ELECTRICAL SYSTEM COOLING SYSTEM WHEELS, TIRES AND DRIVE CHAIN FRONT SUSPENSION AND STEERING REAR SUSPENSION BRAKES BODY AND FRAME COLOR WIRING DIAGRAMS  
Seloc's Mercury Outboard, 1965-1986 Haynes Manuals N. America, Incorporated  
With the help of the Clymer Mercury Outboard Shop Manual 45-225 Hp, 1972-1989 Repair Manual in your toolbox, you will be able to maintain, service and repair your outboard motor to extend its life for years to come. Clymer manuals are very well known for their thorough and comprehensive nature. This manual is loaded with step-by-step procedures along with detailed photography, exploded views, charts and diagrams to enhance the steps associated with a service or repair task. This Clymer manual is organized by subsystem, with procedures grouped together for specific topics. The language used in this Clymer repair manual is targeted toward the novice mechanic, but is also very valuable for the experienced mechanic. The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too.  
*Mercury Outboards* Voyage Press  
Mercury/Mariner 2.5 - 60 HP Two-Stroke Outboard Service and Repair Manuals, 1998-2006 B725 This manual covers seventeen Mercury/Mariner 2-stroke outboard motors ranging from 2.5 HP to 60 HP. Clymer Marine and PWC manuals are the #1 source for DIY maintenance, troubleshooting and repair. With step-by-step procedures combined with detailed photography and extensive use of exploded parts views, Clymer manuals are a must-have tool for the do-it-yourselfer. Models Covered: Mercury/Mariner 2.5 HP (1998-2006) Mercury/Mariner 3.3 HP (1998-2006) Mercury/Mariner 4 HP (1998-2006) Mercury/Mariner 5 HP (1998-2006) Mercury/Mariner 6 HP (1998-2006) Mercury/Mariner 8 HP (1998-2006) Mercury/Mariner 9.9 HP (1998-2006) Mercury/Mariner 15 HP (1998-2006) Mercury/Mariner 20 HP (1998-2006) Mercury/Mariner 25 HP (1998-2006) Mercury/Mariner 30 HP (1998-2006) Mercury/Mariner 40 HP (1998-2006) Mercury/Mariner 50 HP (1998-2006) Mercury/Mariner 60 HP (1998-2006) Mercury/Mariner 20 Jet (1998-2006) Mercury/Mariner 30 Jet (1998-2006) Mercury/Mariner 45 Jet (1998-2006)

Models 1995 90/120 Sport Jet Haynes Manuals N. America, Incorporated  
Mariner 2-cylinder inline, Mariner 3-cylinder inline, Mariner 4-cylinder inline, Mariner 6-cylinder inline, Mariner V6  
**Marine Diesel Basics 1** MerCruiser Service Manual, Number 16 Marine Engines GM V-8 454 CID (7.4L) MerCruiser Service Manual Number 3 Marine Engines : Mercury Marine 4 Cylinder, GM 4 Cylinder, GM 6 Cylinder, GM V-8 Cylinder MerCruiser Service Manual, Number 17 Marine Engines GM V-8 305 CID (5.0L) MerCruiser Service Manual, Number 11 Bravo Stern Drives MerCruiser Service Manual, Number 18 Marine Engines GM V-6 262 CID (4.3L) Balance Shaft Including Gen+ Engines Mercury Marine Service Manual Mercury Outboards 1965 and Prior MerCruiser Stern Drive Shop Manual 1998-2013 Alpha, Bravo One, Bravo Two and Brave Three  
"Merc 45, Merc 50, Merc 70, Merc 500, Merc inline 4, Merc 650, Merc inline 6, Merc 700, Merc V6"--P. 4 of cover.  
**Mercury Outboards** Haynes Manuals N. America, Incorporated  
GM Inline 4-Cylinder: 2.5 L (151 cid) and 3.0 L (181 cid); MerCruiser Inline 4-cylinder: 3.7 L (224 cid); GM V6: 4.3 (262 cid); GM V8: 5.0 L (305 cid), 5.7 L (350 cid), 7.4 L (454 cid), 8.2 L (502 cid)  
**Maintenance, Lay-up, winter Protection, Tropical Storage, Spring Recommission** Haynes Manuals N. America, Incorporated  
SELOC Marine tune-up and repair manuals provide the most comprehensive, authoritative information available for outboard, inboard and stern-drive engines, as well as personal watercraft. SELOC has been the leading source of how-to information for the marine industry since 1974. Designed and written to serve the needs of the professional mechanic, do-it-yourself boat enthusiast, instructor and student, these manuals are based on actual teardowns done by Seloc's editors/authors in our on-site facility. Every manual features: ? Easy-to-follow, step-by-step, illustrated procedures ? Hundreds of exploded drawings, photographs and tables ? Troubleshooting sections ? Accurate specifications and wiring diagrams Covers all Mercury and Mariner 2.5-225 Hp 1-4 cylinder, V4 and V6 2-stroke models. Only Seloc manuals include Skill level Ratings (1 - 4 wrenches) based upon the degree of difficulty along with Special Tool icons where a OEM or electronic testing tool is required to perform the specified procedure. Over 1,000 illustrations.  
**MerCruiser Service Manual Outline** Seloc Publications MerCruiser Alpha One (1998-2004), MerCruiser Bravo One (1998-2004), MerCruiser Bravo Two (1998-2004), MerCruiser Bravo Three (1998-2004), Engines: (1998-2004), 3.0 L (1998-2004), 4.3 L (1998-2004), 5.0 L (1998-2004), 5.7 L (1998-2004), 350 Mag (1998-2004),  
Marine Engines : Mercury Marine 4 Cylinder, GM 4 Cylinder, GM 6 Cylinder, GM V-8 Cylinder Haynes Manuals N. America, Incorporated  
SELOC Marine tune-up and repair manuals provide the most comprehensive, authoritative information available for outboard, inboard and stern-drive engines, as well as personal watercraft. SELOC has been the leading source of how-to information for the marine industry since 1974. Designed and written to serve the needs of the professional mechanic, do-it-yourself boat enthusiast, instructor and student, these manuals are based on actual teardowns done by Seloc's editors/authors in our on-site facility. Every manual features: ? Easy-to-follow, step-by-step, illustrated procedures ? Hundreds of exploded drawings, photographs and tables ? Troubleshooting sections ? Accurate specifications and wiring diagrams Covers all 4 stroke engines Only Seloc manuals include Skill level Ratings (1 - 4 wrenches) based upon the degree of difficulty along with Special Tool icons where a OEM or electronic testing tool is required to perform the specified procedure. Over 1,000 illustrations  
Mercury and Mercury/Mariner Outboards Service Manual Haynes Manuals N. America, Incorporated  
Seeing is Understanding. The first VISUAL guide to marine diesel systems on recreational boats. Step-by-step instructions in clear, simple drawings explain how to maintain, winterize and recommission all parts of the system - fuel deck fill - engine - batteries - transmission - stern gland - propeller. Book one of a new series. Canadian author is a sailor and marine mechanic cruising aboard his 36-foot steel-hulled Chevrier sloop. Illustrations: 300+ drawings Pages: 222 pages Published: 2017 Format: softcover Category: Inboards, Gas & Diesel  
**MerCruiser Service Manual, Number 18** Haynes Manuals N.

America, Incorporated  
75 HP, 90 HP, 115 HP, 225 HP  
**Mercury Outboard Motor Service Manual**  
MerCruiser Service Manual, Number 16 Marine Engines GM V-8 454 CID (7.4L) MerCruiser Service Manual Number 3 Marine Engines : Mercury Marine 4 Cylinder, GM 4 Cylinder, GM 6 Cylinder, GM V-8 Cylinder MerCruiser Service Manual, Number 17 Marine Engines GM V-8 305 CID (5.0L) MerCruiser Service Manual, Number 11 Bravo Stern Drives MerCruiser Service Manual, Number 18 Marine Engines GM V-6 262 CID (4.3L) Balance Shaft Including Gen+ Engines Mercury Marine Service Manual Mercury Outboards 1965 and Prior MerCruiser Stern Drive Shop Manual 1998-2013 Alpha, Bravo One, Bravo Two and Brave Three Haynes Manuals N. America, Incorporated  
**Marine Engines GM V-8 454 CID (7.4L)**  
Provides a guide to the Mercury outboard motor, featuring step-by-step illustrated procedures, trouble-shooting, and wire diagrams.  
**Mercury Outboards Service Manual**  
The aim of this book, with its superb step by step photographs and detailed diagrams is to enable every owner to understand the workings of an outboard motor (2 or 4 stroke) and be able to fix it with relative ease. It includes: an explanation of the different parts that make up the engine and how they interact; how fuel is transformed into propulsion; regular maintenance and repair worksheets to help even the most mechanically ignorant to work on their outboard engine with confidence; the most common causes of breakdown; troubleshooting tables to allow you to diagnose and fix the most common engine problems and advice on how to winterize your outboard in one short afternoon. After reading this book, your outboard will no longer be a potential bother to you but an ally for better boating.  
**MerCruiser Service Manual, Number 16**  
MerCruiser Stern Drive Shop Manual 1998-2013  
*Outboard Motors Maintenance and Repair Manual*  
*Mercury Four-Stroke Outboard 75-225 hp 2001-2003*  
**Clymer Mercury Outboard Shop Manual 45-225 Hp, 1972-1989**