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[following information comes from our many years of](#)

[experience in setting up RS-232 communications](#)

[with this CNC. However, our experience also has](#)

[taught us that many times same model CNC's differ](#)

[from each other. So, please double-](#)

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[lathe, any advice would be much appreciated. - On](#)

[start-up the machine often boots to the main](#)

[screen but with Alarm 201. The Okuma manual](#)

[describes this as a possible BDU fault or a Servo](#)

[PSU fault.-Also, immediately at mains power-on,](#)

[the Z-axis drive shows red LV LED. \(is this](#)

[normal?\)](#)

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DNC / file transfer settings for Okuma

OSP5000 Set the following parameters on the

machine: Optional Parameter (bit) Value #1

00011010 ... Drip feed on this control is

an optional extra, see the Okuma manual for

instructions. Set ConnectCNC as follows:

Common Settings. Name Okuma OSP5000

Baudrate ...

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The software loading procedures will also be

discussed along with parameter backup

procedures. Every Okuma machine comes with its

own Management Data Card (MDC).

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