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A drawing of a typical welded steel truss is

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illustrated in Figure 7-24. When you interpret the welding symbols, you will see that most of them show that the structural angles will be fillet welded. The fillet will have a 1/4 inch radius (thickness) on both sides and will run along the angle for 4 inches.

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Architectural Design in Steel – Trebilcock P and  
Lawson R M published by Spon, 2004 Resources.

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