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PLC function block

diagram is not that

different from it. What

FBD offers is a way to

put functions written

with many lines of code

into boxes. Thereby we

can easily connect them,

to make a bigger PLC

program. As with ladder logic and structured text, function block diagrams or FBD is described in the standard IEC 61131-3 by PLCOpen. Most PLC ...

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by offering user-
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loops including auto-tune
capabilities. This includes
calculations performed in
floating point format and
are expressed in
engineering units.
Advanced control is
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(FBD) editor.

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