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PLC function block diagram is not that different from it. What FBD offers is a way to put functions written with many lines of code into boxes. Thereby we can easily connect them, to make a bigger PLC program. As with ladder logic and structured text, function block diagrams or FBD is described in the standard IEC 61131-3 by PLCOpen. Most PLC ...

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The Modicon Premium PLC simplifies setup, configuration and control by offering user-definable and programmable control loops including auto-tune capabilities. This includes calculations performed in floating point format and are expressed in engineering units. Advanced control is managed with the function block diagram (FBD) editor.

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