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Refrigerant Design 70 SolventDesign 72 PropertyEstimation 72 SolventDesignfor Crystallization ofOrganic Solids 75 SolutesForHandWarmers 75 3.6 Summary 75 References 75 Exercises 76 3SSupplementto Chapter3 35.1 SolventDesignfor Crystallization ofOrganicSolids 35.2 Solutesfor Handwarmers Chapter 4 Process Synthesis—Basic Chemicals 77 4.0 Objectives 77 4.1 Introduction 77

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A template for teaching chemical product and process design was introduced by Seider et al. (2004a) and its relationship to the Stage-Gate product development process was discussed by Seider et al. (2004b). Therein, emphasis is placed on processes involving basic chemical products (commodity and specialty chemicals, biomaterials,

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