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[The Closed Doors](#) Taylor & Francis

Mei and Yuzu are two stepsisters that have fallen in love and must keep their relationship secret from their friends and family. But Mei has a secret of her own: her grandfather has arranged a marriage for her and the wedding is fast approaching. Will Mei follow her family's plan, or will she stay by Yuzu's side?

[You Think I Hate You?](#) Elsevier

In the second book in the Love Under the Big Sky series from th New York Times and USA TODAY bestselling author of the With Me in Seattle series, life in Montana gets spicy when a woman and her divorce lawyer sign off the papers—and sign on to love. Now that his best friend, Josh, has happily settled down with his true love on a Montana ranch, small-town lawyer Ty Sullivan starts thinking that maybe single life isn't all it's cracked up to be. And when Lauren Cunningham's no-good ex-husband comes after her for an unexpected trust fund, Ty steps in to protect her. But soon he can't help but think of her as more than a client. Lauren's in no mood to jump into another relationship, so how can Ty convince her that her mistake wasn't getting married, but marrying the wrong guy?

[Distillation: Fundamentals and Principles](#) Elsevier

Process Plant Machinery provides the mechanical, chemical or plant engineer with the information needed to choose equipment best suited for a particular process, to determine optimum efficiency, and to conduct basic troubleshooting and maintenance procedures. Process Plant Machinery is a unique single-source reference for engineers, managers and technical personnel who need to acquire an understanding of the machinery used in modern process plants: prime movers and power transmission machines; pumping equipment; gas compression machinery; and mixing, conveying, and separation equipment. Starting with an overview of each class, the book quickly leads the reader through practical applications and size considerations into profusely illustrated component descriptions. Where necessary, standard theory is expertly explained in shortcut formulas and graphs. Maintainability and vulnerability concerns are dealt with as well. Fully updated with all new equipment available Comprehensive Coverage Multi-industry relevance

[The Escort](#) Sterling Publishing Company, Inc.

[Distillation: Fundamentals and Principles](#) — winner of the 2015 PROSE Award in Chemistry & Physics — is a single source of authoritative information on all aspects of the theory and practice of modern distillation, suitable for advanced students and professionals working in a laboratory, industrial plants, or a managerial capacity. It addresses the most important and current research on industrial distillation, including all steps in process design (feasibility study, modeling, and experimental validation), together with operation and control aspects. This volume features an extra focus on the conceptual design of distillation. Winner of the 2015 PROSE Award in Chemistry & Physics from the Association of American Publishers Practical information on the newest development written by recognized experts Coverage of a huge range of laboratory and industrial distillation approaches Extensive references for each chapter facilitates further study

[Zen Mastery](#) Citadel Press

Put an end to knee pain! An esteemed surgeon and a water therapy expert team up to tell you the essentials about your knees, how to get them back into shape, and how to prevent further pain and injury. Through careful explanation, they examine each part of the healing process—from basic function to long-term exercises—guiding you to a pain-free life. With detailed information on a variety of healing options, you will learn how to make the right decisions for your knees, understand when and why surgery is appropriate, and how simple exercise in your living room and in the pool can speed the post-surgical healing process.

[Five Dates with the Billionaire](#) Blackstone Publishing

Written in a question-and-answer style, this textbook presents information on all the clinical aspects of oral and maxillofacial surgery, such as history and physical examination, intraoperative problems, and postoperative care.

[A Life Less Ordinary](#) Seven Seas Entertainment

"A compelling read. The dialogue is witty, the plot intriguing, and the settings enthralling." —Robert Dugoni, Internationally Best-Selling Author of My Sister's Grave "Opens your eyes to the fascinating reality of our so-called trade war with China." —Coast Reviews A U.S. government investigator vanishes while on assignment in China. Former detective Lars Severin is hired by the investigator's family—mysterious scions of an international trade dynasty—to find out what happened to her. Was her disappearance the result of a random act of violence or something more sinister? Did she uncover something that drove a hidden enemy to make her disappear? Could she still be alive? Severin's quest casts him into a labyrinth of double-dealing and conspiracy, taking him from the misty streets and alleys of Seattle's old Chinatown neighborhood, to the corridors of power in Washington, D.C., to the dazzling city of Shanghai, to the ancient heart of rural China. The case grows more complicated with each step Severin takes, until all at once he realizes that his own life is in great danger.

[Oral and Maxillofacial Surgery Secrets](#) Elsevier

It took all of thirty seconds for two shots to bring the world of Margaret Tabaaha crashing down around her. After losing her husband in Afghanistan during the first year of Operation Enduring Freedom, her two sons were all she had left. Now they had been taken from her violently, deliberately, plunging her into a whiskey bottle and stripping away her reason for living. When Arthur Nakai receives a call from his first love, Margaret, her voice

pleading for his help, it comes as he is attending a wake for one of the men he considered a brother from his days in the Marines 6th LAR Wolf Pack Battalion. Feeling a deep and responsible obligation to help her, Arthur soon finds himself involved in the multi-billion-dollar world of the oil and gas industry and coming face-to-face with an old adversary, Elias Dayton. Their paths had crossed when Arthur was a member of the Shadow Wolves, an elite tactical unit within US Customs and Border Protection. Now Dayton runs Patriot Security, a Blackwater-type firm that keeps the oil rigs, gas wells, and man camps secure from the Water Protectors, protesters pushing to stop the fracking and poisoning of Native lands. As Arthur works through the case from his end, Navajo police chief Jake Bilagody tackles it from another angle, looking into the strained relationship between the oil company and the Navajo people, all while searching for a missing Navajo man that may have become an unwilling piece on the reservation checkerboard. But when Arthur learns the identity of the boys' killer, he struggles to make sense of it. Because if the clues are right, he will be forced to make a decision that will haunt him for the rest of his life.

[Diversity and Periodicity. Teacher's Guide](#) Independently Published

He's married and twice my age, but I can't walk away. Murder- We were never supposed to happen. Alexa's my daughter's best friend. I'm a married man. I'm too old for her, but stolen glances turn into more than either of us are prepared for. I've made promises I can't keep. I'm the Prez of Royal Bastards MC. I'm not supposed to be tempted by her innocence. My head swears that I don't love her, but my heart won't let go. Alexa- Murder's married. Off Limits. But I want him. He's a powerful man. Untouchable and unbreakable. I'll be his dirty little secret. No one has to know. We're playing a dangerous game. A deadly one that will leave me with a broken heart or worse, but I'll do anything to prove to him that what we share is a ride or die love. And for Murder, I'm willing to risk it all. Tempting The Biker is part of the Royal Bastards MC world.

Recommended reading order for best enjoyment within the Charleston, WV Chapter: The Biker's Kiss Lady & The Biker Tempting The Biker Keeping The Biker The Biker's Lucky Charm Taken By The Biker Bewitching The Biker The Biker's Cherry Search Terms: Age Gape Romance, Motorcycle Club, Forbidden romance, biker romance series, older man younger woman, action & adventure, suspense, contemporary, love and relationships, oops baby, surprise pregnancy, dark romance, ongoing series, anti-hero, organized crime, bad boy, bikers, possessive hero, dirty talking alpha, motorcycle action and adventure, criminals, outlaws, 1% club, may december romance, addicting, drama, relationships, romantic relationships, family relationships, series, family saga, romantic mc, loving alpha heroes, best friend's father, sassy females, action packed, suspenseful, thrilling ride, royal bastards mc, long series, swoon worthy hero, feisty females, dominant alpha male, cheating, marriage, other woman drama, suspense, mystery, thriller

[Citrus Vol. 9](#) Simon and Schuster

He's a down-on-his-luck janitor with aspirations of writing the great American trash novel. She's the spoiled, sharp-tongued boss's daughter, always looking for a creative way to spice up her boring life. Normally, these two would never meet, but a higher power has different plans for both of them. The major motion picture from 20th Century Fox starring Ewan McGregor, Cameron Diaz and Holly Hunter hits the box office in October.

[Domestic Scenes](#) McGraw-Hill Companies

This is a coming of age story. This is about closing your eyes, shedding your skin, finding yourself, and touching your soul. In the Underworld, Persephone looks her Death in the face.

[The Hideaway Inn](#) Simon and Schuster

The international bestseller that will sharpen your mind, broaden your perspective and transform your relationships.

WHY ARE WE SO BAD AT ASKING GOOD QUESTIONS? In an increasingly polarized world, asking better questions in our daily and working lives is a radical shortcut to personal and professional success. It can create space for us to rethink our positions, find answers together, and even change our minds for the better. Drawing on the lessons of Socrates and other great thinkers, practical philosopher Elke Wiss lays out an essential toolkit to help you: · Transform debates into dialogues · Embrace your doubts like a true philosopher · Ditch your ego and become an active listener · Discover an open and curious Socratic attitude · Learn Sherlock Holmes's powers of observation · Open conversations up or dig down deeper with key question types · Explore thorny issues and avoid classic question pitfalls · Face your fear of asking and start connecting The right questions can unlock the answers to anything - and help you know everything, without being a know-it-all. WHAT READERS ARE SAYING: 'Read this book, it will enrich your life!' 'A disarming and urgent book in today's world!' 'A great book for anyone who wants to better understand themselves and others!' 'Everyone should read this. What fascinating conversations we would have then!' 'A clear and practical book for brave thinkers who want to start having better, deeper conversations.' 'I found this book so valuable! A real enrichment to my daily life.' 'What a gem this book is!' 'Highly recommended for anyone who usually gets bogged down in discussions, quarrels, disagreements that lead to nothing.' 'A ray of hope in a time of dispute and polarization.' 'Elke Wiss makes practical philosophy manageable for everyone. A must read!' 'A cheerful, unconventional book.' 'An inspiring, easy-to-read book, full of practical exercises to get yourself started right away. For me it's a must read!' 'Its powerful message urges us to connect more with each other and with ourselves.' 'Some books can actually change your worldview or your daily actions, and as far as I'm concerned this is one of them. I recommend it to everyone.'

[Loving Cara](#) Random House

From USA Today Bestselling author - A Women's Fiction later in life small town romance series Can her 50th birthday get any worse? She never saw it coming! She always had it together, hadn't she? A long marriage with three successful adult kids, a family business and a devoted husband. Maybe not devoted - A husband who turns his back on her after 30 years... Being cut out of a family business she helped build... One by one, her 3 children find their way home even though they have their own issues to deal with. With a fierce will and 2 best friends, Laura Myers is determined to wrest the family home from her ex's grasping hands and turn it into The Hideaway Inn. Can she succeed at starting over later in life or is it too late? Follow the Myer family and their friends as secrets unfold, relationships develop, and clean romance finds its way to Hideaway Lake in this feel-good Women's Fiction novel. Books in The Hideaway series: The Hideaway Inn The Hideaway Cafe Christmas at Hideaway Lake The Winter Retreat The Sisters of Summer The Healing cottage The Hideaway Equinox

The Autumn of the Ace Springer

The universe has a way of playing tricks with us. It can be cruel at times and then merciful the next. It can give you everything your heart oh so desires just as it can take anything and everything from you in a heartbeat, Evangeline Larson met Hunter Griffith most unexpectedly and the two find an undeniable connection with each other. For Hunter, it was only supposed to be one night meant to quench a carnal need while for Eve, a night with the Hunter Griffith meant keeping herself afloat. But what if that one night spent together turns into an unusual proposition and an affair that will leave both of them desperate, consumed, and devastated by the other? Fame. Passionate desire. Discretion. Secrets and a murky past. Will Hunter and Eve overcome whatever obstacles the universe will throw at them, or will they let it tear them apart?

Chinese Brush Painting Julia Sykes

A USA TODAY BESTSELLER 'I'm insisting you date her. Five dates together, then I'll have this surgery.' Billionaire CEO Connor Stewart is being blackmailed. By his own grandmother, no less, who is refusing to have life-saving surgery unless Connor dates Mia Simms, his dull and dowdy marketing employee. For Violet's sake, Connor agrees to the crazy scheme. There's no risk of breaking his 'short-term only' rule with Mia Simms; she's not the kind of woman Connor is interested in ... and he's sure she's hiding something. He just doesn't expect it to be delicious curves and a firecracker personality. Mia Simms is hiding something, and it's much more dangerous than her looks. All she wants to do is live life in the safety of the shadows and avoid discovery. But perhaps a short-term fling is exactly what she needs to remind her to live. But what if Violet is right to push them together? Can Mia trust Connor enough to let him see the real person behind the facade she's built? Or is Violet's little scheme about to put both their lives in danger?

How to Know Everything Mosby

'De Bernieres is a singular, cherishable voice' Mail on Sunday From the master of historical fiction, this book follows an unforgettable family after the Second World War. Some bonds are hard to break... Daniel Pitt was an RAF fighter in the First World War and an espionage agent for the SOE in the Second. Now the conflicts he faces are closer to home. Daniel's marriage has fractured beyond repair and Daniel's relationship with his son, Bertie, has been a failure since Bertie was a small boy. But after his brother Archie's death, Daniel is keen for new perspectives. He first travels to Peshawar to bury Archie in the place he loved best, and then finds himself in Canada, avoiding his family and friends back in England. Daniel and Bertie's different experiences of war, although devastating, also bring with them the opportunity for the two to reconnect. If only they can find a way to move on from the past...

The Measure of Madness: National Geographic Books

Process Safety Calculations, Second Edition remains to be an essential guide for students and practitioners in process safety engineering who are working on calculating and predicting risks and consequences. The book focuses on calculation procedures based on basic chemistry, thermodynamics, fluid dynamics, conservation equations, kinetics and practical models. It provides helpful calculations to demonstrate compliance with regulations and standards, such as Seveso directive(s)/COMAH, CLP regulation, ATEX directives, PED directives, REACH regulation, OSHA/NIOSH and UK ALARP, along with risk and consequence assessment, stoichiometry, thermodynamics, stress analysis and fluid-dynamics. This fully revised, updated and expanded second edition follows the same organization as the first, including the original three main parts, Fundamentals, Consequence Assessment and Quantitative Risk Assessment. However, the latter part is significantly expanded, including an appendix consisting of five fundamental thematic areas belonging to the risk assessment framework, including in-depth calculations methodologies for some fundamental monothematic macro-areas of process safety. Revised, updated and expanded new edition that includes newly developing areas of process safety that are relevant to QRA Provides engineering fundamentals to enable readers to properly approach the subject of process safety Includes a remarkable and broad numbers of calculation examples, which are completely resolved and fully explained Develops the QRA subject, consistently with the methodology applied in the big projects

Death Waits in the Dark CreateSpace

Celebrate Diwali with this delightful baby board book teaching little ones all about the popular festival of light. Bold, brightly colored pictures, and short and snappy text is a fantastic way to discover Diwali together in this delightful book! From the shining diya lamps that gave the festival its name, to colorful Rangoli sand decorations and sweet treats, Baby 's First Diwali features all the familiar favourites associated with India 's biggest and brightest holiday. This board book is perfect for children aged 2-4 years old, to develop early learning skills with simple and vibrant pictures and sentences that promote language skills. The small, padded format of this book is perfect for little hands to hold, and babies and toddlers will enjoy turning the pages by themselves, helping with early reading development and fine motor skills. This charming board book features: - Bright images that are exciting for little ones to focus on - A small, sturdy, and padded design making it easy for babies to hold by themselves - A gentle introduction to the festival of Diwali, with clear text for little ones to understand - A simple and clear design that 's easy for little ones to follow along - Learn all about the amazing festival of light with your little one! Baby 's First Diwali perfectly captures the joy of this special celebration and is an ideal preschool learning introduction to the traditions of the holiday. Adults and toddlers can enjoy reading this book on Diwali together and learn about India 's brightest festival. Complete the series This delightful book is part of the Baby 's First Holidays range of board books for babies and toddlers from DK Books. This educational and exciting collection includes Baby's First Hanukkah and Baby's First Thanksgiving.

Founded on Goodbye M. Evans

Handbook of Cosmetic Science: An Introduction to Principles and Applications is a guidebook that aids in addressing several areas of concerns in cosmetic science. The book is comprised of 24 chapters that cover the wide spectrum of issues in cosmetics, from application of products up to the proper handling and packaging of cosmetic products. The text first discusses the importance of the body surfaces to which perfumes and cosmetics are applied such as the skin, hair, and teeth. Next the book deals with the chemistry of the raw materials that are processed in the cosmetics industry. The next chapters cover the formulation, production, and packaging of cosmetic products, along with product evaluation and measures to prevent damage to the goods. The text will be of great use to individuals involved in the research, development, production, and application of cosmetic products.

Process Quality Control Simon and Schuster

His songs were better when he had a broken heart. That sentence would change my life after my dream job was dished to me on a shiny, silver platter. All I had to do? Hurt Nash Pierce enough to get him writing good music again. The pop icon's songs were no longer the phenomena they used to be. His team needed another breakthrough album-like the first he'd penned, using his heartbreak as fuel. The plan was simple: I'd go on tour with him as a backup dancer? and make him fall in love with me. I was hired to inspire-to become embedded into every lyric he wrote. Then, I was to set fire to it all-to destroy every feeling we hoped he'd develop for me. It seemed simple enough. Easy, even. I didn't expect to be consumed myself-to see so much in the man displayed in the tabloids. I didn't foresee falling for him. It didn't occur to me that, while attempting to break his heart, I might just shatter my own. Most of all, I never thought I'd fight so hard to hold on to a relationship that had always been founded on goodbye.