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5.0 out of 5 stars Saturn Ion, 2003-2007 (Automotive Repair Manual) ... Verified Purchase. For those wishing to work on their own Ion, this manual for the Saturn Ion is indispensable. If you need to perform any repairs on the car at all, it gives illustrated, step-by-step instructions to just about everything. Included are diagrams, wiring ...

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Drill 2 8 mm (5/16 in) plug weld holes 10 mm (1/2 in) rearward from the edge of the top, bottom, and outer side on the front edge of the remaining portion of the side upper rail on the vehicle. 874299 3-40 2003 Saturn Ion... Page 41 Mark the location on top of the rail. 8.

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Remove the water pump drain bolt and drain the remaining coolant into a container. Remove the bolts that hold the water pump pipe/thermostat housing cover to the thermostat housing, then separate the cover from the housing and the water pipe from the water pump, using a twisting motion. Subject: 2003, 2004, 2005, 2006, 2007 Saturn Ion service, maintenance, repair.

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