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The first Sea-Doo jet skis, the serial production of which began in 1988, had virtually no competitors, but not for long. In subsequent years, the struggle of the ancestor against the lingering colleagues (Kawasaki, Polaris, Yamaha, etc.) made aquabikes not only modified, but also get new requirements for the engine and other systems.

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NOTICE This manual has been prepared as a guide to correctly service and repair the SEA-DOO Sportster™ 4-TEC™ sport boat. This edition was primarily published to be used by sport boat mechanical technicians who are already familiar with all service procedures relating to Bombardier made sport boats. [Owner's Manual and Operator's Guides](#) | [Sea-Doo](#)

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