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An international trade association representing 4,500 contributing contractor firms,

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This completely revised publication contains the most comprehensive set of recommended practices available for proper design and installation of custom-fabricated architectural sheet metal including roof drainage system design for scuppers, gutters and downspouts.
Smacna Architectural Sheet Metal Manual
ANSI, the American

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This manual can assist owners/operators that may have limited knowledge and experience in the specifics of architectural sheet metal components,

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Architectural Sheet Metal Manual, 7th Edition, 2012 ...

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Details This completely revised publication contains the most comprehensive set of recommended practices available for proper design and installation of custom-fabricated architectural sheet metal including roof drainage system design for scuppers, gutters and downspouts.

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