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These drawings illustrate the best practices in custom architectural sheet metal work.

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Details This completely revised publication contains the most comprehensive set of recommended practices available for proper design and installation of custom-fabricated architectural sheet metal including roof drainage system design for scuppers, gutters and downspouts.

SMACNA Architectural Sheet Metal Manual 7 Edition

al as a guide in developing an architectural sheet metal section of their project specifications. Direct reference to this manual by figure or detail number is

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