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2E engine tuning data (for Singapore Market): Spark Plugs. NGK BPR6EY or Nippon Denso W20EXR-U. Spark Plug gap 0.8mm. Ignition Timing. 10 degrees BTDC (with sub-vac pipe off) Valve Clearance - check when hot. Inlet 0.20mm. Exhaust 0.20mm. Idle Speed. manual Transmission 800 rpm. auto trans 850 rpm. CO % 1.5 ~ 2.0 %. Engine Vaccum

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