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Usually the term "turning" is reserved for the generation of external surfaces by this cutting action, whereas this same essential cutting action when applied to internal surfaces (holes, of one kind or another) is called "boring". Thus the phrase "turning and boring" categorizes the larger family of processes known as lathing.

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Turning - Truline Industries

•Turning is the process of machining external cylindrical and conical surfaces. •Boring is a variant of turning were the machining results in an internal cylindrical or conical surface.

•Turning and Boring are performed on a lathe were a single point tool is moved across the rotating workpeice

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