

## Unit 21 Engineering Secondary And Finishing Techniques

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P2 Explain kinematics in secondary machining techniques . M2 Compare and contrast why different heat treatment processes are used when manufacturing products from ferrous metals . D2 Evaluate a given secondary machining technique and heat treatment process for health and safety risk and impact on the environment.

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Unit 21: Engineering Secondary and Finishing Techniques

Unit 21: Engineering Secondary and Finishing Techniques Unit code: J/600/0272 QCF Level 3: BTEC Nationals Credit value:

10 Guided learning hours: 60 Aim and purpose This unit gives learners the opportunity to explore some of the specialist techniques found in engineering that are used to machine or finish complicated shapes. Unit introduction

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Unit 21 Engineering Secondary And

Qualification Unit number and title BTEC Level 3 90 Credit Diploma in Engineering Unit 21 Engineering Secondary and Finishing Techniques Learner name Assessor name Julijana Gavrilova Date issued Hand in deadline Submitted on 24 th March 2017 28 th April 2017 Assignment Title Understand how a range of secondary machining techniques are used. Know how a range of non-traditional techniques are used.

### Merthyr: BTEC level 3 Engineering Year 1

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### Unit 21 - Heating Boilers (Ch. 90-95) Flashcards | Quizlet

One purpose of the small valve on top of the shell or the water column on most boilers is to: A) signal when the boiler is full of water. B) allow water into the boiler when the boiler is being drained or cooled preventing the formation of a vacuum.

Summary of Unit 21 Engineering Secondary & Finishing ...

Unit 21 Engineering Secondary And

Level 3 BTEC Unit 21 - Engineering Secondary / Finishing ...

Conventional Machining Advantages of EDM Several types of non-traditional machining processes have been developed to meet the demands and challenges presented when machining operations are required to generate a form or product using materials such as those previously described.

### Unit 21: Engineering Secondary and Finishing Techniques

Know how a range of secondary machining techniques are used

Know how a range of non-traditional techniques are used

Understand how heat treatment processes and assembly techniques are used

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This unit aims to provide learners with a detailed knowledge of the use of secondary processing machines, including traditional machines (eg lathes and drilling machines) and others found in a more specialist workshop (eg spark or wire erosion methods).

The unit provides an opportunity for learners to examine a range of secondary